

Waterproofing

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MASTERSEAL® 316

(Formerly Atroleak M-16)

Non-bitumen water based isolating and waterproofing paste

Description

MASTERSEAL 316 is a flexible acrylate-styrene copolymer emulsion based isolation paste used for roof coating instead of bitumen based materials. It is also the best means for indoor applications such as bathrooms, kitchens and services.

Applications

The advantages of MASTERSEAL 316 are: easy to apply, excellent adhesion to constructional materials and non-hazardous in use. For better performance; please proceed as follows:

- Level and smooth the surface.
- Clean and wash all dirt and greases.
- Apply a thin layer of MS 316 primer.
- Spread MASTERSEAL 316 in about 1mm thickness (the correct way is to apply 2 coats with 1 hour interval and 400-500 mic thickness of each layer).

Note

- Never use MASTERSEAL 316 along with bitumen or asphalt.
- MASTERSEAL 316 can be applied on sloping and vertical surfaces.

- MASTERSEAL 316 can be coloured in desired shades.

Packaging

MASTERSEAL 316 is available in 10kg pails.

Typical properties*

* Properties listed are only for guidance and are not a guarantee of performance.

Appearance:	Milky white paste
Specific gravity	Approx. 1.2gr/cm ³
Tensile modulus	Approx. 20%
Working temperature	10-35°C

Coverage

1-1.5kg MASTERSEAL 316 is required to cover one square meter depending on surface smoothness.

Shelf life

At least 6 months in its original pails in above + 10°C and out of direct sunlight.

Note

Field service, where provided, does not constitute supervisory responsibility. For additional information contact your local Degussa representative.

Degussa reserves the right to have the true cause of any difficulty determined by accepted test methods.

Quality

All products produced by Degussa certified manufacturing facilities, are produced to conform to systems designed to meet internationally recognised quality standards.

04/2005 Degussa-IR

MASTERSEAL®

501/502

Surface applied capillary waterproofing system for concrete and mortar

Description

The MASTERSEAL 501/502 waterproofing system ensures the total and permanent solution to water leakage, ingress, or seepage in concrete structures or any cementitious substrate. The formation and development of insoluble crystals into water bearing capillaries and interstices effectively blocks the further passage of water and ensures permanent water tightness for the life of the structure.

MASTERSEAL 501

Supplied as a powder and mixed to a **slurry** consistency with water. MASTERSEAL 501 is applied directly to concrete, blockwork or cement renders in areas where general waterproofing is required. In powder form, the product may be used as a dry shake on horizontal construction joints.

MASTERSEAL 502

Mixed to a **mortar** consistency with water, MASTERSEAL 502 is used as a screed on surfaces subject to foot traffic, as a render, for remedial patch repairs, to form fillets, and in conjunction with MASTERSEAL 501 on substrates including brickwork and badly leached concrete.

Typical applications

WATER RETAINING

- Water tanks / towers
- Reservoirs
- Swimming pools
- Water treatment works
- Dams
- Canals
- Harbours

- Concrete pipes

WATER

EXCLUDING

- Basements
- Tunnels
- Inspection pits
- Foundations
- Retaining walls
- Lift shafts
- Construction joints

- Sea defence walls
- Bridge decks
- Jetties
- Pontoons

Advantages

- Provides total and permanent waterproofing properties by becoming an integral part of the structure to which it is applied. Active ingredients will not delaminate, peel off or wear away.
- Protects concrete and reinforcement against corrosive waterborne substances.
- Crystalline action is reactivated by contact with water providing dormant additional protection.
- Effective against both positive and negative water pressure.
- Non-toxic or tainting.

Packaging

MASTERSEAL 501/502 are supplied in 25kg sacks.

Composition

MASTERSEAL 501 and 502 grades consist of a blend of moisture activated chemicals, high grade silica aggregates and selected cements.

Action

Moisture and free lime present in the substrate react with the active chemicals in MASTERSEAL 501/502 to create a continuous barrier of insoluble crystals. The crystal formation will penetrate deep into the capillary structure of the concrete, blocking capillaries and interstices from the passage of water, whilst permitting the transmission of air and water vapour, enabling the structure to breathe.

Rate and penetration of crystalline development varies with the density and surface absorption of the concrete, but the crystals will penetrate to the depth to which water is present. Surface penetration sufficient to provide full waterproofing properties can be achieved after 5-7 days.

MASTERSEAL 501/502 are equally effective against both negative and positive water or osmotic pressure and can be applied to the internal or external surface. Wherever possible however, MASTERSEAL 501/502 should be applied to the surface with which the water is in direct contact. This will result in an accelerated rate of penetration and crystallisation into the concrete structure. After the crystallisation process has successfully waterproofed the

structure, the MASTERSEAL 501/502 active chemicals remain dormant in the concrete. Any later contact with water will reactivate the sealing process.

Direction for use

New construction:

The vast majority of leaking water retaining (or excluding) structures constructed of sound dense concrete, leak only at construction or day work joints. Costly remedial work can be avoided by the use of MASTERSEAL 501 as a dry shake onto the horizontal surfaces of joints or as a slurry application on vertical surfaces.

In conditions of high water table MASTERSEAL 501 may be applied as a slurry or dry shake over blinding concrete immediately prior to casting the slab. This sandwich system will prevent ingress of ground water preventing deterioration, and dampness or flooding. Foundations should be treated on the external face wherever possible, as should the face of construction joints. MASTERSEAL 501/502 can be applied immediately after the formwork has been removed, as the water curing process required for MASTERSEAL 501/502 will also ensure full hydration of the concrete.

If the treatment is to be exposed and an aesthetically pleasing finish is required, the MASTERSEAL 501/502 after curing, should receive a sand/cement render on which to apply the desired finish.

Existing structures:

Structures subject to water leakage or ingress, must be carefully inspected to determine the cause. Any water present should be cleared away so that a thorough survey can be conducted. Static cracks over 1mm must be chased out, dampened down and repaired with MASTERSEAL 502 on a MASTERSEAL 501 coat. Dynamic cracks must be formed into watertight elastomeric movement joint.

Surface preparation:

In common with all surface treatments to concrete, the quality of substrate preparation directly effects the performance system. Surfaces to be treated must be free from dust, oil, grease, paint residual curing compound, mould oil or any previous surface treatment that will impair adhesion of the MASTERSEAL 501 treatment, or inhibit penetration of the chemicals or water into the surface. These include polymer modified renders and those substrates treated with silicon or silane water repellents. Remove any laitance and provide an open pored, slightly rough surface sufficient to act as a mechanical key, essential for adequate adhesion of the MASTERSEAL 501 treatment.

Areas of weak or honeycombed concrete must be repaired. Hollow, debonding renders must be removed and made good. Surfaces to be treated if not already wet, should be saturated for a period of 24 hours before first applications. MASTERSEAL 501 system technology requires the presence of water for the active chemicals to migrate into the concrete. Crystalline development will usually extend to the depth of water penetration.

Mixing:

Always add water to MASTERSEAL 501/502 – not in reverse order.

MASTERSEAL 501

Mix 1 part of water to 2.25 – 2.5 parts of MASTERSEAL powder by volume.

MASTERSEAL 502

Mix sufficient water to achieve the desired consistency. Do not add additional water after initial mixing.

Mix only sufficient MASTERSEAL that can be used in 20 minutes.

Application:

MASTERSEAL 501 mixes are applied by brush or spray onto the dampened substrate. Apply the material in 2 coats at right angles, the second coat whilst the first is firm, but 'green' – usually 3-4 hours after first coat (dependant on temperature).

For old concrete, brickwork and granular concrete blocks, replace the second 501 coat with a render 5-10mm thick.

Plugging leaks:

Leaks and holes drilled to relieve water pressure may be sealed permanently using plugging compound MASTERSEAL 505. To plug leaks under pressure, chase out the area of the leak until water flow is free and insert a length of plastic hose. Seal around the plastic hose with plugging compound as above. Clean the cavity and apply a coat of MASTERSEAL 501 and when tacky, fill the cavity with MASTERSEAL 505 mortar and allow to cure.

When surrounding waterproofing is complete, withdraw the hose and plug the hole with plugging compound as above, using a gloved thumb to hold it in place until set (approximately 1 minute). Fill the remainder of the hole with MASTERSEAL 502. When the mortar has set, complete the waterproofing, lapping slurry coats of MASTERSEAL 501 onto the concrete surrounding the hole. Holes under low pressure can be similarly sealed, but pipe insertion and removal is omitted. Refer to MASTERSEAL 505 technical datasheet prior to use.

MASTERSEAL 502 render should always be applied to a tacky bonding slurry of 501 grade.

Curing:

The MASTERSEAL 501/502 must be prevented from drying out too rapidly and should be kept damp for 5-7 days. Mist spraying with water and covering with polythene is effective when drying out would otherwise take place. Curing compounds are unsuitable for use with MASTERSEAL 501/502 system technology. Protect from weathering, sun, frost and wind for a similar minimum period.

Tanks and other water retaining structures may be filled 24 hours after final MASTERSEAL 501/502 application as crystal growth is accelerated by water pressure.

Coverage

Two coat slurry application:

MASTERSEAL 501: 1kg per m² per coat.

Application of render coat:

MASTERSEAL 502: 10kg per m² at 4.5mm thick

Dry shake application:

UNMIXED MASTERSEAL 501: 1kg per m².

Equipment care

Clean tools and equipment immediately after use. Use of plastic or rubber containers is recommended.

Specification clause

MASTERSEAL 501/502 SYSTEM CRYSTALLINE WATERPROOFING

All areas indicated shall be waterproofed by the MASTERSEAL 501/502 system as manufactured by Degussa, or similar approved, to the following specification:

Composition

- Premixed powders consisting of selected Portland cement blended with a activating chemicals and high grade quartz.

Colour

- Powder – grey

The material shall be applied at the rates and in the manner recommended.

Unmixed material: 1kg / m²

MASTERSEAL 501: 1kg / m² per coat, min. two coats

MASTERSEAL 502: 10kg / m² at 4.5 mm thick

Storage

Store out of direct sunlight, clear of the ground on pallets protected from rainfall. Avoid excessive compaction.

Failure to comply with the recommended storage conditions may result in premature deterioration of the product or packaging. For specific storage advice consult Degussa's Technical Services Department.

Safety precautions

As with all chemical products, care should be taken during use and storage to avoid contact with eyes, mouth, skin and foodstuffs. Treat splashes to eyes and skin immediately. If accidentally ingested, seek immediate medical attention. Reseal containers after use.

MASTERSEAL 501/502 should be handled to minimise dust formation during mixing. Use a light mask if excessive dust is unavoidable. For further information refer to the material safety datasheet.

Note

Field service, where provided, does not constitute supervisory responsibility. For additional information contact your local Degussa representative.

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Quality

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MASTERSEAL®

505

Rapid setting plugging mortar

Description

MASTERSEAL 505 is a rapid setting, plugging mortar supplied in powder form. It requires only the addition of water and hardens in a matter of seconds to seal leaks, even in running water.

Water flow can be stopped by mixing the MASTERSEAL 505 to a malleable consistency and using as a plug.

Typical applications

- Water retaining structures, basements, lift wells, inspection pits, tunnels and underground structures.
- Joint filling, concrete tunnel segments and pipes.
- Pointing and patch repairs prior to application of waterproof renders or the MASTERSEAL 501/502 crystalline waterproofing system.

Advantages

- Rapid setting - Typically 30 - 60 seconds.
- Easy to use - simply add water.
- Chloride free - no risk to steel reinforcement.
- Non-toxic - suitable for use in potable water systems.
- Premixed - giving consistent quality and results.

Composition

MASTERSEAL 505 is a fine grey powder consisting of selected Portland cements blended with activating chemicals and high grade silica aggregates.

Packaging

MASTERSEAL 505 is supplied in 5 kg units which will yield approximately 2.5 litres of mortar.

Applications procedure

Surface preparation:

Surface to be plugged must be clean and free from dust, oils, grease, laitance, curing compounds, residual mould oils or other contaminants that could impair adhesion.

Application:

1. To plug leaks under pressure chase out the area of the leak to a depth of 20mm and until water flow is free.
2. Using a gloved hand, pre-treat the surrounding area by applying the dry MASTERSEAL 505 powder until subsidiary seepage stops.
3. Prepare a plug of material by mixing powder with sufficient water to obtain a malleable consistency. Using a gloved hand, press the plug firmly into the main leak and hold it in place until set. If necessary, apply a further amount of MASTERSEAL 505 powder onto the surface.
4. Continue precautionary waterproofing using the MASTERSEAL 501/502 system.

Mixing instructions:

MASTERSEAL 505 can be mixed with either a clean rod or gloved hand to the desired consistency.

Mix only the quantity which can be used immediately.

Mix MASTERSEAL 505 powder with water in the ratio 3:1 by volume.

Watchpoint:

Under NO circumstances should water be increased beyond this ratio. Materials will have semi-dry mix consistency to allow for hydration to take place with leakage water.

Typical properties*

* Properties listed are only for guidance and are not a guarantee of performance.

Density:	1950 kg/m ³	
Strength	3N/mm ²	15 mins
development:		
	6N/mm ²	1 hour
	7N/mm ²	24 hours

Equipment care

Clean tools and equipment IMMEDIATELY after use with water. Hardened MASTERSEAL 505 can only be removed mechanically.

Storage

Store out of direct sunlight, clear of the ground on pallets protected from rainfall. Avoid excessive compaction. Failure to comply with the recommended storage conditions may

result in premature deterioration of the product or packaging. For specific storage advice consult Degussa's Technical Services Department. Shelf life is six months.

Safety precautions

As with all chemical products, care should be taken during use and storage to avoid contact with eyes, mouth, skin and foodstuffs (which can also be tainted with vapour until product is fully cured or dried). Treat splashes to skin and eyes immediately. If accidentally ingested, seek medical attention. Reseal containers after use. For further information including disposal instructions refer to the Material Safety Data Sheet.

Note

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Quality

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MASTERSEAL®

551

(Formerly Atroproof 2)

High strength waterproofing system for concrete surfaces

Description

MASTERSEAL 551 is a perfect water sealing system with excellent adhesion to concrete surfaces and high strength protective coating with easy application. This system consists of:

Primer: Acrylic based emulsion to be applied as surface preparation.

Bonding agent: Styrene-acrylate copolymer used to form waterproofing layers.

Cementitious powder: With chemical additives to provide strength.

Applications

It is essential that the surfaces be sounded, cleaned and levelled, all damaged and cracked parts must be repaired. It is also recommended to remove all loose particles by means of a steel brush. After applying the primer, the main coating slurry is prepared by mixing **1** part of bonding agent by **1.5** parts of water and then adding **4** parts by volume of cementitious powder, this slurry should be remixed thoroughly after **10** minutes and then applied by means of a brush in two layers within **2** hours intervals and the thickness of approximately **1mm** for both layers. MASTERSEAL 551 is very useful system for applying on substrates such as: water tanks, swimming pools, dams, concrete pipes, tunnels, foundations etc.

Packaging

Primer and bonding agent are supplied in 4 and 10 litre pails and cementitious powder is available in 25kg PP bags.

Consumption

The followings are required in order to cover one square meter of concrete surface in one millimeter thickness:

Primer: 120gm

Bonding agent: 300gm

Cementitious powder: 2kg

Shelf life

All above materials should be stored in their original packaging, not below +5°C, out of direct sunlight and avoid extreme compaction and moisture. In above condition, they can be stored for one year.

Safety statement

MASTERSEAL 551 is not poisonous or harmful and can be used in drinking water tanks, but all the equipments must be washed by water after each job.

Note

Field service, where provided, does not constitute supervisory responsibility. For additional information contact your local Degussa representative.

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04/2005 Degussa-IR

RHEOMAC 780

(Formerly Atroproof 1)

Waterproofing agent for concrete

Description

RHEOMAC 780 is a dual action powder, which causes a reduction in water content of concrete and leads to a dense and compact concrete, also blocks the existing capillaries to reduce permeability of the structures.

Packaging

RHEOMAC 780 is available in 20kg PP bags.

Typical properties*

* Properties listed are only for guidance and are not a guarantee of performance.

Appearance	Light cream powder
Density	Approx. 1gm/cm ³
Chloride content	Nil
Air entrainment	Less than 1%

Applications

RHEOMAC 780 is very suitable material for waterproofing of: foundations, water tanks, swimming pools, pipes, canals, and galleries. It can be added at batching plant or to the mixer with 2 minutes extra mixing time, but in any cases the concrete must be applied or placed not later than 30 minutes.

As RHEOMAC 780 contains plasticizer, the water / cement ratio should be accurately controlled and remain less than 40%, excessive water content causes creation of porous in dried concrete and finally lead to water seepage.

Dosage

RHEOMAC 780 is dosed between 1-2% of the cement and in case of overdosing required, 1% of RHEOMAC 780 should be added.

Note

In the case of slump lose due to long transportation or delay in application, overdosing of RHEOMAC 780 is allowed, although adding POZZOLITH LD 10 is preferably recommended.

Shelf life

At least one year in case of protection against direct sunlight, rainfall and excessive compaction.

Storage

Store under cover out of direct sunlight and protect from extremes of temperature.

Quality

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